

Market Basics 90

Assembly Instructions

These instructions cover a wide range of layouts. This install may not contain all the elements shown. Use the layout provided for the install. All screws should be tightened until snug, do not overtighten!

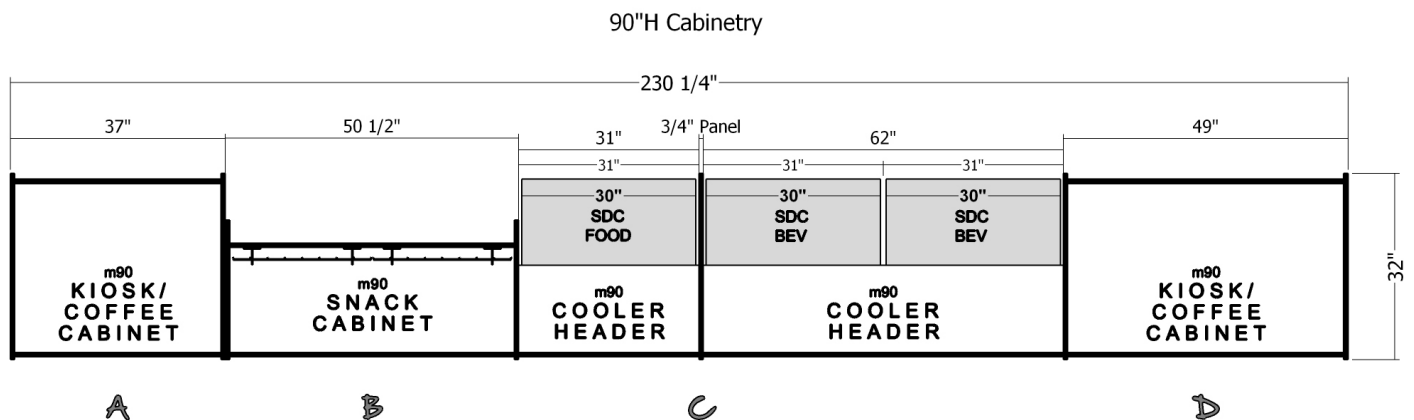
Step 1: Place Equipment/Cabinetry

Place all equipment and cabinetry in place according to the layout ordered. Since the coolers are typically the heaviest part of the bank, putting them in their final location is most helpful. Assuming the location of everything is correct, the coolers will act as anchors for setting up the cabinetry. If the layout involves a corner, start setting up cabinets and equipment at the corner and work out in each direction.

A typical layout may include the following:

- a kiosk cabinet
- a snack cabinet
- panels that are labeled for placement
- headers for cooler sections
- a coffee cabinet

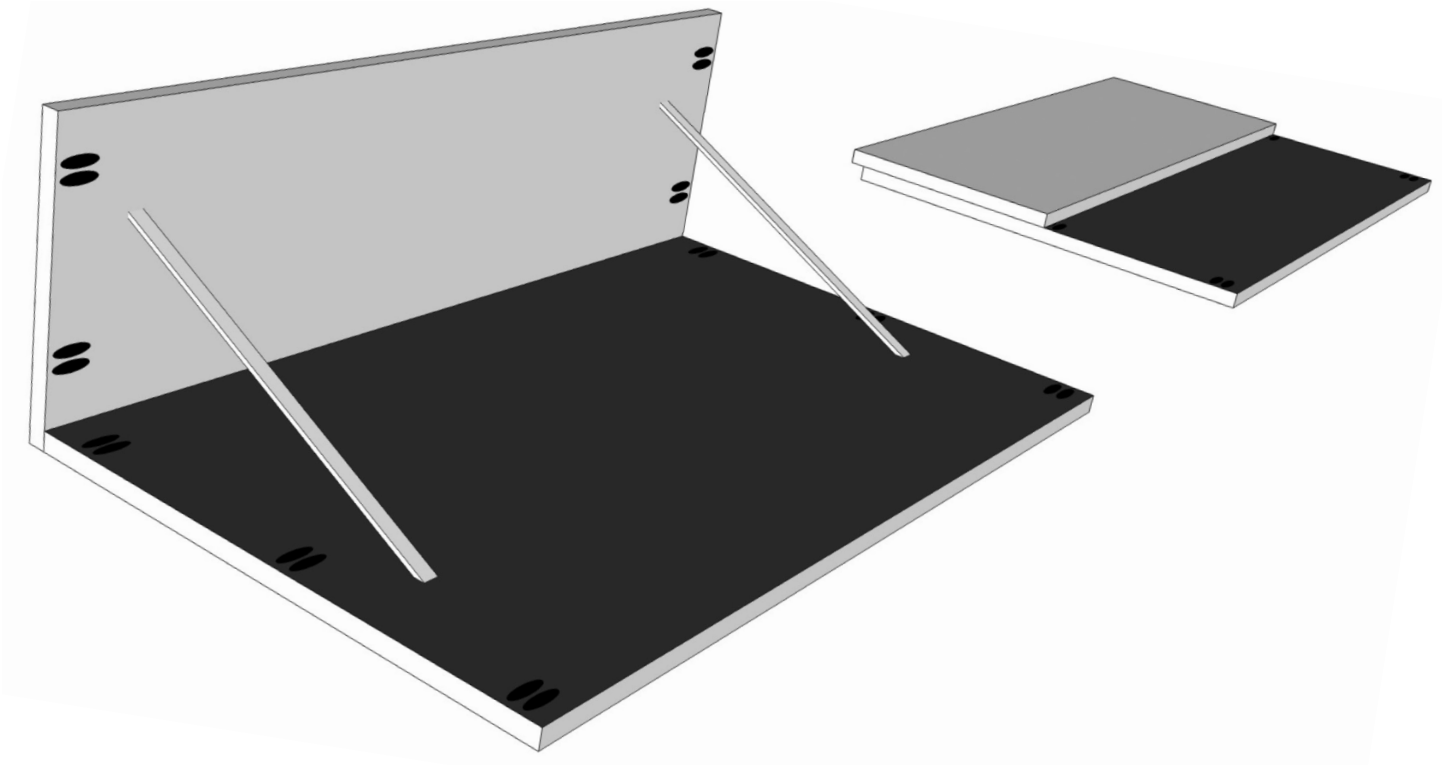
Following is a basic configuration showing the way the cabinets and panels are labeled.



Basic m90 Configuration

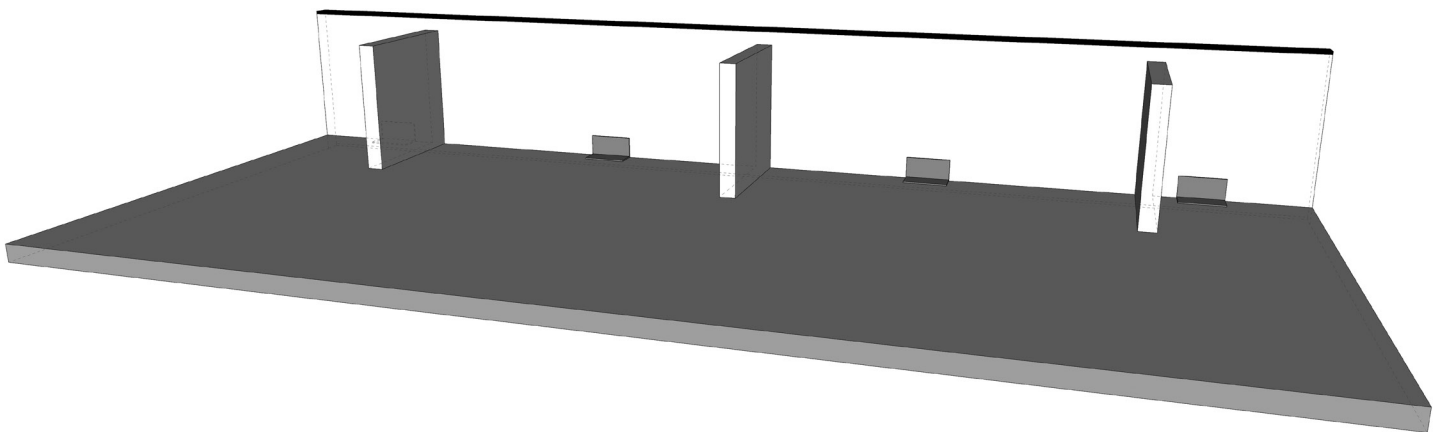
Step 2: Header Assembly

- Unfold header sections and screw braces into place.



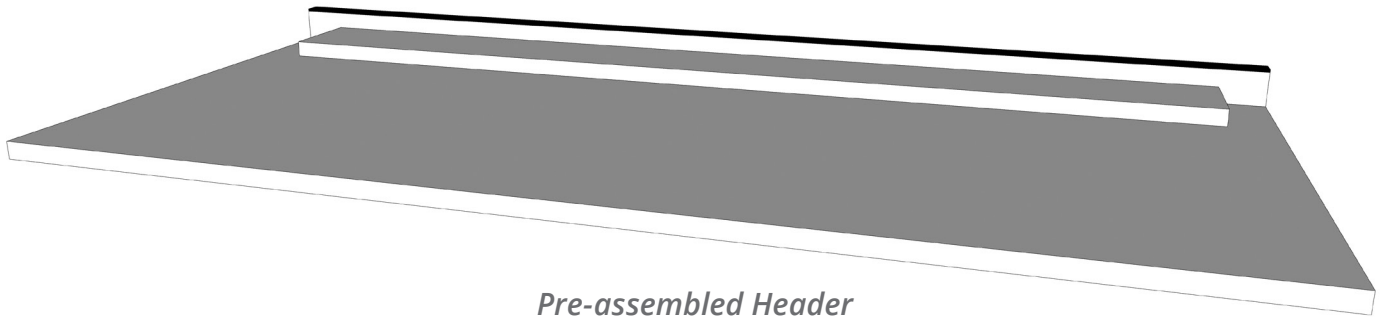
Standard Header with Braces

When the header face or base is 7-½" or less, header blocks take the place of the metal braces to hold the header square and upright.



Standard Header with Blocks

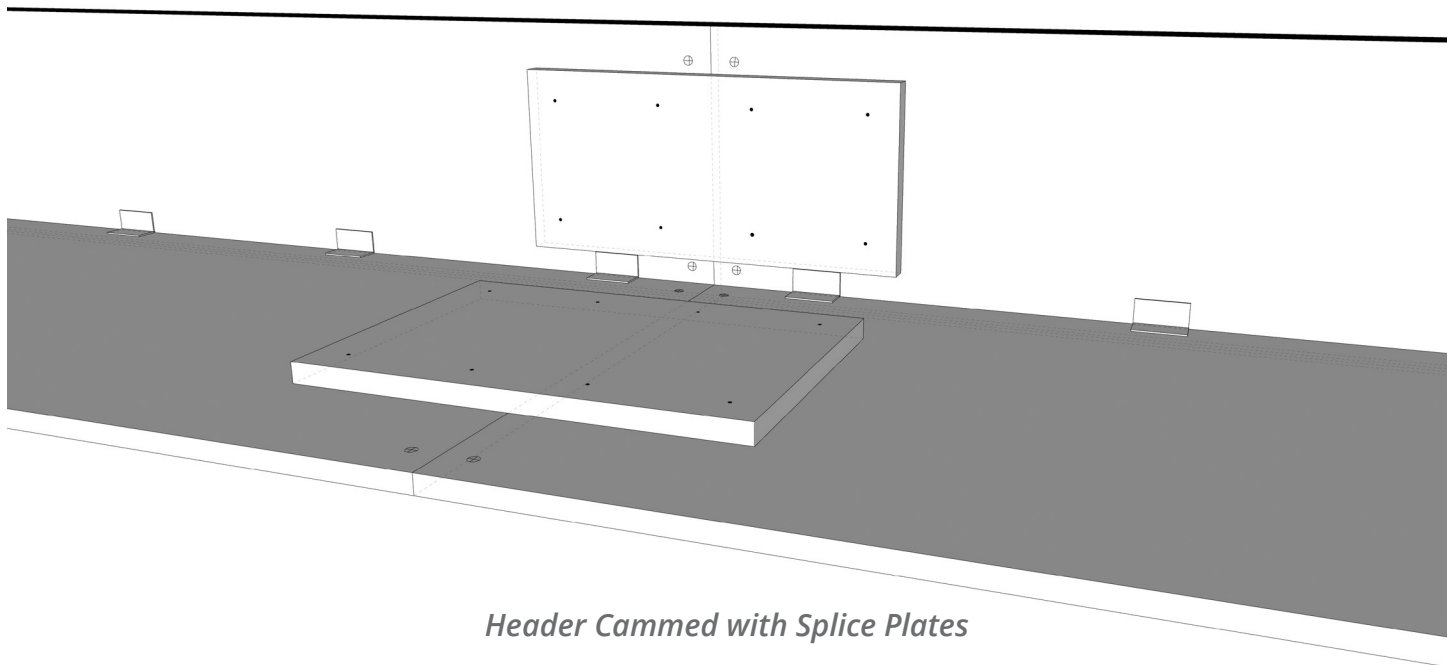
If the header face is 3-½" or less, the header is already pre-assembled.



Pre-assembled Header

Headers wider than 96" may be cammed. Headers will need to be connected together with the cams already in place and the pins included in the hardware pack (some spares should have been included as well).

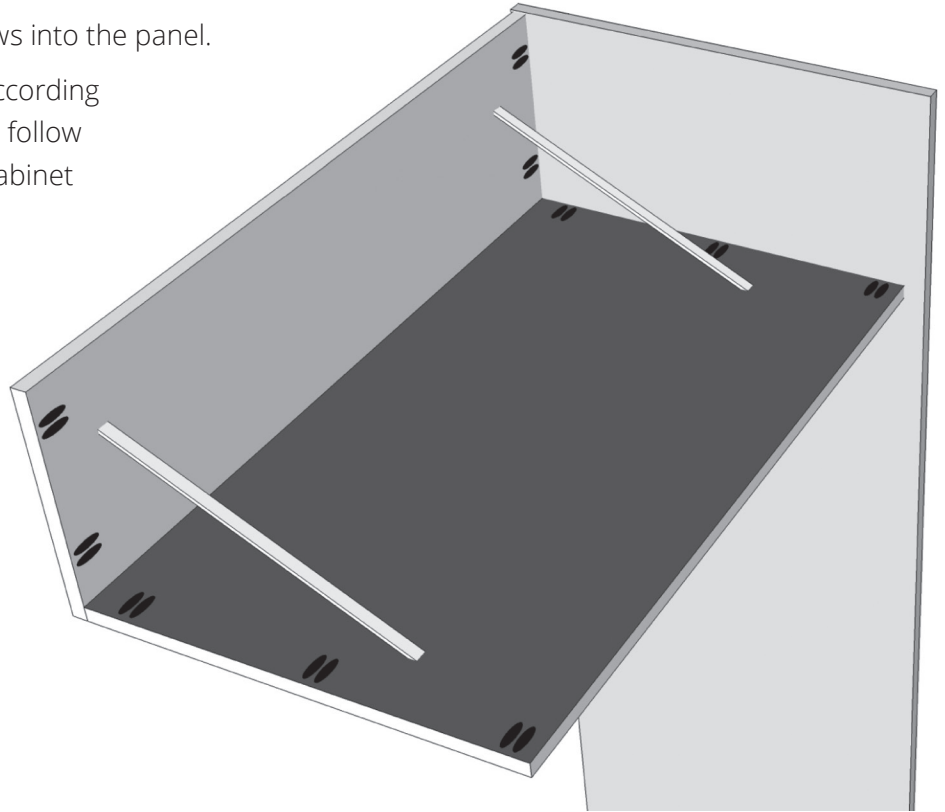
- Push the pieces together and turn the cams approximately ¼ turn to secure them tight.
- Splice plates are used to cover the back side of the cammed joints for extra support.



Header Cammed with Splice Plates

Step 3: Attach Headers to Columns/Cabinetry

- Attach each header to the appropriate panel, as labeled, with the top roughly even and the face of the header approximately ¼" to ½" back from the face of the column.
- Secure with 1-¼" button-head screws into the panel.
- Continue adding cabinets/panels according to the layout ordered. Make sure to follow the layout so you don't damage a cabinet or panel with screw holes if you have to remove or change.



Step 4: Slide into Place

- Gently slide each section into place.

These sections will be large and heavy so use caution and assistance to push the combined sections against the wall. Be sure to keep the panels from buckling while moving.

As a last step of any installation, please ensure all panels, walls, cabinets and coolers are braced securely. We strive to include all necessary instructions and hardware but it is the responsibility of the installer to ensure the cabinetry has been secured properly.